



<b>Chapter 1 : Design Considerations</b>	<b>1-1 to 1-35</b>	1.10.1 Aesthetics .....	1-22
<b>1.1 Introduction to Machine Design.....</b>	<b>1-2</b>	1.10.2 Importance of Aesthetic Considerations in Design .....	1-22
<b>1.2 Design Process (Phases of Design).....</b>	<b>1-2</b>	1.10.3 Guidelines in Aesthetic Design .....	1-22
<b>1.3 Design Procedure .....</b>	<b>1-4</b>	1.10.4 Aspects of Aesthetic Design .....	1-22
<b>1.4 Standards and Codes in Design .....</b>	<b>1-5</b>	<b>1.11 Ergonomic Considerations In Design .....</b>	<b>1-24</b>
1.4.1 Advantages of Standardization .....	1-5	1.11.1 Ergonomics .....	1-24
1.4.2 Types (Categories) of Standards .....	1-5	1.11.2 Areas Covered Under Ergonomics .....	1-25
<b>1.5 Preferred Series.....</b>	<b>1-6</b>	1.11.3 Communication between Man (User) and Machine .....	1-25
1.5.1 Advantages of Preferred Series .....	1-7	1.11.4 Working Environment .....	1-26
<b>1.6 Introduction to Tolerances.....</b>	<b>1-8</b>	1.11.5 Practical Example of Ergonomics in Design .....	1-27
1.6.1 Methods of Making Provisions of Permissible Variations in Dimensions and Geometry .....	1-8	1.11.6 Ergonomics, Aesthetics and Performance .....	1-29
<b>1.7 Tolerances (Dimensional Tolerances) .....</b>	<b>1-8</b>	<b>1.12 Manufacturing Considerations in Design (Principles to be Followed in Design for Manufacture).....</b>	<b>1-29</b>
1.7.1 Terminology used in Relation to Tolerances .....	1-9	<b>1.13 Design Considerations for Castings.....</b>	<b>1-30</b>
1.7.2 Types of Tolerances .....	1-10	<b>1.14 Design Considerations for Forgings.....</b>	<b>1-32</b>
1.7.3 Designation of Tolerances and Grades of Tolerance .....	1-11	<b>1.15 Assembly Considerations in Design (Design for Assembly) .....</b>	<b>1-34</b>
1.7.4 B. I. S. System of Designation of Tolerances .....	1-12		
1.7.5 Methods of Representation of Dimensional Tolerances on Drawings .....	1-13		
<b>1.8 Fits.....</b>	<b>1-13</b>	<b>Chapter 2 : Design of Coupling</b>	<b>2-1 to 2-34</b>
1.8.1 Types of Fits .....	1-13	<b>2.1 Couplings.....</b>	<b>2-2</b>
1.8.2 B.I.S. System of Designation of Fits .....	1-14	2.1.1 Purposes of Using Coupling .....	2-2
1.8.3 Systems of Fits .....	1-14	2.1.2 Classification of Couplings .....	2-2
1.8.4 Conditions for Different Types of Fits .....	1-15	2.1.3 Difference (Comparison) between Rigid and Flexible Couplings .....	2-3
1.8.5 Selection of Fits .....	1-15	<b>2.2 Muff (Sleeve) Coupling .....</b>	<b>2-3</b>
1.8.6 Allowance .....	1-15	2.2.1 Design of Muff Coupling .....	2-4
1.8.7 Maximum Material Condition (MMC) and Least Material Condition (LMC) .....	1-15	2.2.2 Summary of Design of Muff Coupling .....	2-4
<b>1.9 Geometrical Tolerances or Geometric Dimensioning and Tolerancing (Gd &amp; T).....</b>	<b>1-18</b>	<b>2.3 Rigid Flange Coupling.....</b>	<b>2-5</b>
1.9.1 Types of Geometrical Tolerances .....	1-19	2.3.1 Design of Protected Type Rigid Flange Coupling .....	2-6
1.9.2 Types of Geometrical Tolerances Based on Datum Feature .....	1-19	2.3.2 Summary of Design of Rigid Flange Coupling .....	2-8
1.9.3 Terminology used in Geometrical Tolerances .....	1-20	<b>2.4 Bushed-Pin Type Flexible Flange Coupling.....</b>	<b>2-23</b>
1.9.4 B.I.S. System of Representation of Geometrical Tolerances .....	1-20	2.4.1 Design of Bushed - Pin Type Flexible Flange Coupling .....	2-24
1.9.5 Different Geometrical Tolerances, their Symbols and Examples of Representation .....	1-20	2.4.2 Summary of Design of Bushed-Pin Type Flexible Flange Coupling .....	2-26
<b>1.10 Aesthetic Considerations in Design.....</b>	<b>1-22</b>	<b>2.5 List of Formulae .....</b>	<b>2-32</b>



<b>Chapter 3 : Design of Springs</b>		<b>3-1 to 3-56</b>	<b>Chapter 4 : Pressure Vessels</b>		<b>4-1 to 4-37</b>
<b>3.1</b>	<b>Introduction to Springs</b> .....	<b>3-2</b>	<b>4.1</b>	<b>Types of Cylinders</b> .....	<b>4-2</b>
3.1.1	Functions of Springs .....	3-2	<b>4.2</b>	<b>Thin Cylinders</b> .....	<b>4-2</b>
<b>3.2</b>	<b>Types of Springs</b> .....	<b>3-2</b>	4.2.1	Stresses in Thin Cylinders .....	4-2
<b>3.3</b>	<b>Terminology for Helical</b>		4.2.2	Stresses in Thin Spherical Vessels .....	4-4
	<b>Compression springs</b> .....	<b>3-4</b>	<b>4.3</b>	<b>Thick Cylinders</b> .....	<b>4-7</b>
<b>3.4</b>	<b>Types of Ends for Helical</b>		<b>4.4</b>	<b>Thick Cylinders Subjected to Internal</b>	
	<b>Compression Springs</b> .....	<b>3-5</b>		<b>and External Pressures</b> .....	<b>4-7</b>
<b>3.5</b>	<b>Types of Ends for Helical</b>		<b>4.5</b>	<b>Thick Cylinders Subjected to Internal</b>	
	<b>Tension Springs</b> .....	<b>3-6</b>		<b>Pressure</b> .....	<b>4-10</b>
<b>3.6</b>	<b>Materials for Helical Springs</b> .....	<b>3-6</b>	4.5.1	Principal Stresses at Inner and Outer Surfaces	
3.6.1	Desirable Properties (Characteristics)			of Cylinder Subjected to Internal Pressure .....	4-11
	of Spring Material .....	3-6	4.5.2	Principal Stresses used in Design of Thick	
3.6.2	Different Materials used for Helical Springs .....	3-6		Cylinder Subjected to Internal Pressure .....	4-11
<b>3.7</b>	<b>Stresses in Helical Springs</b> .....	<b>3-8</b>	<b>4.6</b>	<b>Design of Thick Cylinders Subjected</b>	
3.7.1	Summary of Stresses in Helical Springs .....	3-10		<b>to Internal Pressure</b> .....	<b>4-13</b>
<b>3.8</b>	<b>Deflection of Helical Springs</b> .....	<b>3-10</b>	4.6.1	Design Based on Maximum Principal Stress	
<b>3.9</b>	<b>Design of Helical Compression</b>			Theory (Lame's Equation) .....	4-13
	<b>and Tension Springs</b> .....	<b>3-11</b>	4.6.2	Design Based on Maximum Principal Strain Theory	
3.9.1	Strength Consideration .....	3-11		(Clavarino's Equation and Birnie's Equation) .....	4-14
3.9.2	Stiffness Consideration .....	3-12	4.6.3	Design Based on Maximum Shear Stress	
3.9.3	Buckling of Spring .....	3-12		Theory .....	4-15
3.9.4	Summary of Design of Helical Compression		4.6.4	Design Based on Distortion Energy Theory .....	4-16
	and Tension Springs .....	3-13	<b>4.7</b>	<b>Thick Cylinders Subjected to External</b>	
<b>3.10</b>	<b>Helical Springs in Combination</b> .....	<b>3-28</b>		<b>Pressure</b> .....	<b>4-25</b>
3.10.1	Helical Springs in Parallel .....	3-28	4.7.1	Principal Stresses Used in Design of Thick	
3.10.2	Helical Springs in Series .....	3-29		Cylinder Subjected to External Pressure .....	4-26
<b>3.11</b>	<b>Concentric Helical Springs</b> .....	<b>3-30</b>	<b>4.8</b>	<b>Increasing Pressure Capacity</b>	
3.11.1	Types of Concentric Springs .....	3-30		<b>(Pre-Stressing) of Thick Cylinders</b> .....	<b>4-27</b>
3.11.2	Radial Clearance in Concentric Springs .....	3-30	4.8.1	Purpose of Pre-Stressing of Thick Cylinders .....	4-28
<b>3.12</b>	<b>Leaf Springs</b> .....	<b>3-40</b>	<b>4.9</b>	<b>Methods of Pre-Stressing of Thick</b>	
3.12.1	Length of Leaf Spring Leaves .....	3-41		<b>Cylinders</b> .....	<b>4-28</b>
3.12.2	Strength and Stiffness of Leaf Spring .....	3-42	4.9.1	Autofrettage .....	4-28
<b>3.13</b>	<b>Nipping of Leaf Springs</b> .....	<b>3-43</b>	4.9.2	Wire Wound Cylinders .....	4-29
3.13.1	Strength and Stiffness of Leaf		4.9.3	Tape Wound Cylinders .....	4-29
	Spring with Nipping .....	3-44	4.9.4	Compound Cylinders .....	4-29
<b>3.14</b>	<b>Surge in Springs</b> .....	<b>3-53</b>	<b>4.10</b>	<b>List of Formulae</b> .....	<b>4-36</b>
<b>3.15</b>	<b>Pre-Stressing of Springs : Shot Peening</b> .....	<b>3-54</b>	<hr/>		
<b>3.16</b>	<b>List of Formulae</b> .....	<b>3-54</b>	<b>Chapter 5 : Rolling Contact Bearings</b>		<b>5-1 to 5-36</b>
			<b>5.1</b>	<b>Introduction to Bearings</b> .....	<b>5-2</b>
			5.1.1	Types of Bearings .....	5-2



5.2	<b>Nomenclature of Rolling Contact Bearing.....</b>	5-2	<b>Chapter 6 : Sliding Contact Bearings</b>		<b>6-1 to 6-48</b>
5.3	<b>Types of Loads on Rolling Contact Bearings .....</b>	5-2	6.1	<b>Introduction to Lubrication .....</b>	6-2
5.4	<b>Types of Rolling Contact Bearings.....</b>	5-3	6.2	<b>Lubricants .....</b>	6-2
5.4.1	Ball Bearings .....	5-3	6.2.1	Functions of Lubricants .....	6-2
5.4.2	Roller Bearings .....	5-6	6.3	<b>Physical and Chemical</b>	
5.4.3	Comparison between Ball and Roller Bearings .....	5-7		<b>Properties of Lubricants.....</b>	6-2
5.4.4	Applications of Rolling Contact Bearings .....	5-8	6.3.1	Viscosity .....	6-2
5.5	<b>Designation of Rolling Contact Bearings .....</b>	5-8	6.3.2	Viscosity Index .....	6-6
5.6	<b>Basic Static Capacity</b>		6.3.3	Oiliness .....	6-6
	<b>(Basic Static Load Rating) of Bearings (<math>C_0</math>) .....</b>	5-9	6.3.4	Specific Gravity or Relative Density .....	6-6
5.7	<b>Stribeck's Equation for Basic Static</b>		6.3.5	Specific Heat .....	6-6
	<b>Capacity of Bearings .....</b>	5-9	6.3.6	Flash Point .....	6-6
5.8	<b>Equivalent Static Load.....</b>	5-11	6.3.7	Fire Point .....	6-7
5.9	<b>Bearing Life.....</b>	5-12	6.3.8	Pour Point .....	6-7
5.10	<b>Basic Dynamic Capacity (Basic Dynamic</b>		6.3.9	Foaming .....	6-7
	<b>Load Rating) of Bearings (C) .....</b>	5-13	6.3.10	Oxidation Stability .....	6-7
5.11	<b>Equivalent Dynamic Load (<math>P_e</math>) .....</b>	5-13	6.3.11	Acidity .....	6-7
5.12	<b>Load-Life Relationship.....</b>	5-14	6.3.12	Alkalinity .....	6-7
5.13	<b>Selection of Bearing Life .....</b>	5-14	6.3.13	Demulsibility .....	6-7
5.14	<b>Selection of Bearing from</b>		6.4	<b>Desirable Properties of Lubricant .....</b>	6-7
	<b>Manufacturer's Catalogue.....</b>	5-15	6.5	<b>Classification of Lubricants .....</b>	6-8
5.15	<b>Bearings with Probability of Survival</b>		6.6	<b>Lubricating Oils (Liquid Lubricants) .....</b>	6-8
	<b>Higher Than 90 Percent .....</b>	5-20	6.6.1	Natural Oils (Vegetable and Animal Oils) .....	6-8
5.16	<b>Adjusted Life of Bearing.....</b>	5-21	6.6.2	Mineral Oils .....	6-9
5.17	<b>Equivalent Dynamic Load for Bearing</b>		6.6.3	Mineral Oils with Additives .....	6-9
	<b>Under Cyclic Loads .....</b>	5-26	6.6.4	Synthetic Oils .....	6-10
5.18	<b>Equivalent Dynamic Load for Continuously</b>		6.6.5	Multi-grade Oils .....	6-10
	<b>Variable Cyclic Loads.....</b>	5-32	6.7	<b>Greases .....</b>	6-10
5.19	<b>Taper Roller Bearing.....</b>	5-32	6.7.1	Composition of Greases .....	6-10
5.19.1	Nomenclature of Taper Roller Bearing .....	5-32	6.7.2	Use of Greases .....	6-11
5.19.2	Mounting of Taper Roller Bearings .....	5-32	6.7.3	Types of Greases .....	6-11
5.20	<b>Lubrication of Rolling Contact Bearings .....</b>	5-33	6.8	<b>Solid Lubricants .....</b>	6-11
5.20.1	Objectives (Purpose) of Lubrication in Rolling		6.8.1	Conditions under Which Solid	
	Contact Bearings .....	5-33		Lubricants are Used .....	6-11
5.20.2	Guidelines for Selection of Lubricant .....	5-33	6.8.2	Applications of Solid Lubricants .....	6-11
5.20.3	Grease Lubrication .....	5-33	6.9	<b>Selection of Lubricants.....</b>	6-11
5.20.4	Oil Lubrication .....	5-34	6.10	<b>Basic Modes of Lubrication.....</b>	6-12
5.21	<b>Failure of Rolling Contact Bearings .....</b>	5-34	6.11	<b>Types of Sliding Contact Bearings.....</b>	6-13
5.21.1	Types (Modes) of Failures of Rolling		6.11.1	Classification of Sliding Contact Bearings	
	Contact Bearings .....	5-34		Based on Mode of Lubrication .....	6-13
5.22	<b>List of Formulae.....</b>	5-35			



6.11.2	Classification of Sliding Contact Bearings Based on Relative Motion between Contacting Surfaces ....	6-15	7.4	<b>Spur Gear Terminology.....</b>	7-6
6.12	<b>Petroff's Equation for Hydrodynamic Journal Bearings .....</b>	6-16	7.5	<b>Interference in Involute Gears .....</b>	7-10
6.13	<b>Nomenclature of Hydrodynamic Journal Bearing .....</b>	6-17	7.6	<b>Minimum Number of Teeth to Avoid Interference.....</b>	7-11
6.14	<b>Regimes of Hydrodynamic Lubrication .....</b>	6-18	7.7	<b>Standard Systems of Gear Tooth.....</b>	7-11
6.15	<b>Reynold's Equation for Hydrodynamic Lubrication.....</b>	6-19	7.8	<b>Effects of Pressure Angle .....</b>	7-12
6.15.1	Assumptions in Reynold's Equation .....	6-20	7.9	<b>Force Analysis of Spur Gears.....</b>	7-12
6.15.2	Reynold's Equation for Two-Dimensional Flow ..	6-20	7.10	<b>Types (Modes) of Gear Tooth Failure.....</b>	7-14
6.16	<b>Design Considerations in Hydrodynamic Journal Bearings .....</b>	6-22	7.11	<b>Selection of Gear Materials.....</b>	7-16
6.17	<b>Relations of Variables For Hydrodynamic Journal Bearings (Raimondi and Boyd Method) .....</b>	6-23	7.11.1	Desirable Properties of Gear Material .....	7-16
6.17.1	Design and Performance Variables .....	6-23	7.11.2	Gear Materials .....	7-16
6.17.2	Dimensionless Parameters .....	6-24	7.12	<b>Beam Strength of Spur Gear Tooth.....</b>	7-19
6.18	<b>Temperature Rise (Thermal Considerations) in Hydrodynamic Journal Bearings With Feed Lubrication.....</b>	6-26	7.12.1	Assumptions in Analysis of Beam Strength .....	7-19
6.18.1	Total flow of Lubricating oil (Q) .....	6-26	7.12.2	Lewis Equation for Beam Strength of Spur Gear Tooth .....	7-19
6.18.2	Rate of Heat Generation ( $H_g$ ) .....	6-26	7.12.3	Lewis Form Factor (Y) .....	7-20
6.18.3	Rate of Heat Dissipation ( $H_d$ ) .....	6-26	7.12.4	Bending Endurance Strength ( $\sigma_b$ ) .....	7-21
6.18.4	Temperature Rise ( $\Delta T$ ) .....	6-27	7.12.5	Face Width (b).....	7-21
6.18.5	Viscosity of Lubricating Oil ( $\mu$ ) .....	6-27	7.12.6	Weaker of Gear and Pinion .....	7-22
6.18.6	Average Temperature of Lubricating Oil ( $T_{av}$ ) ....	6-27	7.13	<b>Wear Strength of Spur Gear Tooth.....</b>	7-22
6.19	<b>Temperature Rise in Self-Contained or Self-Cooled Hydrodynamic Journal Bearings .....</b>	6-27	7.13.1	Load-Stress factor (K) .....	7-22
6.20	<b>Selection of Bearing Design Variables for Hydrodynamic Journal Bearings.....</b>	6-29	7.13.2	Ratio Factor (Q) .....	7-22
6.21	<b>Design Procedure for Hydrodynamic Journal Bearings .....</b>	6-30	7.14	<b>Effective Load on Spur Gear Tooth .....</b>	7-23
6.22	<b>Bearing Materials .....</b>	6-44	7.14.1	Theoretical Tangential Force ( $F_t$ ).....	7-23
6.22.1	Desirable Properties of Bearing Materials .....	6-44	7.14.2	Maximum Tangential Force ( $F_{max}$ ) .....	7-23
6.22.2	Materials for Bearings .....	6-45	7.14.3	Dynamic Load on Gear Tooth and its Causes .....	7-24
6.23	<b>List of Formulae.....</b>	6-47	7.14.4	IS Gear Grades .....	7-25
			7.14.5	Methods of Estimation of Dynamic Load and Effective Load .....	7-25
<b>Chapter 7 : Spur Gears 7-1 to 7-54</b>			7.15	<b>Safety of Gear Pair.....</b>	7-27
7.1	<b>Introduction.....</b>	7-2	7.16	<b>Objectives in Design of Gear Pair .....</b>	7-28
7.2	<b>Classification of Gears.....</b>	7-2	7.17	<b>Design of Spur Gear Pair.....</b>	7-28
7.3	<b>Selection of Type of Gears .....</b>	7-5	7.18	<b>Power Transmitting Capacity of Spur Gear Pair .....</b>	7-48
			7.19	<b>List of Formulae .....</b>	7-53
			<b>Chapter 8 : Helical Gears 8-1 to 8-31</b>		
			8.1	<b>Introduction .....</b>	8-2
			8.2	<b>Advantages and Limitations of Helical Gears ...</b>	8-2
			8.3	<b>Helical Gear Terminology .....</b>	8-2
			8.4	<b>Equivalent Spur Gear and Virtual (Formative) Number of Teeth .....</b>	8-6



<b>8.5</b>	<b>Minimum Number of Teeth on Helical Pinion</b> .....	<b>8-8</b>	<b>Chapter 10 : Worm Gears</b>	<b>10-1 to 10-32</b>
<b>8.6</b>	<b>Force Analysis of Helical Gears</b> .....	<b>8-8</b>	<b>10.1</b>	<b>Introduction</b> .....
<b>8.7</b>	<b>Beam Strength of Helical Gear Tooth</b> .....	<b>8-11</b>	<b>10.2</b>	<b>Advantages and Limitations of Worm Gear Drives</b> .....
8.7.1	Lewis Form Factor Based on Virtual Number of Teeth ( $Y'$ ).....	8-12	<b>10.3</b>	<b>Terminology of Worm and Worm Gears</b> .....
8.7.2	Bending Endurance Strength.....	8-12	<b>10.4</b>	<b>Designation of Worm and Worm Gear Pair</b> .....
8.7.3	Face Width.....	8-12	<b>10.5</b>	<b>Force Analysis of Worm and Worm Gear Pair</b> .....
8.7.4	Weaker of Gear and Pinion.....	8-12	10.5.1	Components of Force Acting on Worm.....
<b>8.8</b>	<b>Wear Strength of Helical Gear Tooth</b> .....	<b>8-12</b>	10.5.2	Components of Force Acting on Worm Gear.....
<b>8.9</b>	<b>Effective Load on Helical Gear Tooth</b> .....	<b>8-13</b>	10.5.3	Direction of Components of Forces on Worm and Worm Gear.....
8.9.1	Theoretical Tangential Force ( $F_t$ ).....	8-13	<b>10.6</b>	<b>Sliding (Rubbing) Velocity in Worm and Worm Gear Pair</b> .....
8.9.2	Maximum Tangential Force ( $F_{tmax}$ ).....	8-14	<b>10.7</b>	<b>Efficiency of Worm and Worm Gear Pair</b> .....
8.9.3	Methods of Estimation of Dynamic Load and Effective Load.....	8-14	10.7.1	Factors Affecting Efficiency of Worm Gear Pair.....
<b>8.10</b>	<b>Safety of Helical Gear Pair</b> .....	<b>8-16</b>	10.7.2	Self-Locking Worm Gear Pair.....
<b>8.11</b>	<b>List of Formulae</b> .....	<b>8-30</b>	<b>10.8</b>	<b>Types (Modes) of Failures in Worm Gear Pair</b> .....
<b>Chapter 9 : Bevel Gears</b>			<b>10.9</b>	<b>Worm and Worm Gear Materials</b> .....
<b>9-1 to 9-30</b>			10.9.1	Materials for Worm.....
<b>9.1</b>	<b>Introduction</b> .....	<b>9-2</b>	10.9.2	Materials for Worm Gears.....
<b>9.2</b>	<b>Terminology of Bevel Gears</b> .....	<b>9-2</b>	10.9.3	Why Dissimilar Materials for Worm and Worm Wheel?.....
<b>9.3</b>	<b>Formative Number of Teeth (Tredgold's Proximation)</b> .....	<b>9-7</b>	<b>10.10</b>	<b>Design of Worm Gear Drive</b> .....
<b>9.4</b>	<b>Minimum Number of Teeth on Bevel Pinion</b> .....	<b>9-7</b>	10.10.1	Why Worm Gear Always Governs the Design?...
<b>9.5</b>	<b>Force Analysis of Straight Bevel Gears</b> .....	<b>9-8</b>	<b>10.11</b>	<b>Beam Strength of Worm Gear Tooth</b> .....
<b>9.6</b>	<b>Types (Modes) of Bevel Gear Tooth Failure</b> ...	<b>9-10</b>	10.11.1	Lewis Form Factor.....
<b>9.7</b>	<b>Materials for Bevel Gears</b> .....	<b>9-10</b>	10.11.2	Permissible Bending Stress.....
<b>9.8</b>	<b>Beam Strength of Straight Bevel Gear Tooth</b> .	<b>9-11</b>	10.11.3	Face Width.....
9.8.1	Lewis Form Factor Based on Virtual Number of Teeth ( $Y'$ ).....	9-12	<b>10.12</b>	<b>Wear Strength of Worm Gear Tooth</b> .....
9.8.2	Permissible Bending Stress.....	9-13	<b>10.13</b>	<b>Effective Load on Worm Gear Tooth</b> .....
9.8.3	Face Width.....	9-13	<b>10.14</b>	<b>Safety of Worm Gear Pair</b> .....
9.8.4	Weaker of Gear and Pinion.....	9-13	<b>10.15</b>	<b>Thermal Considerations in Worm Gear Drive</b> .....
<b>9.9</b>	<b>Wear Strength of Straight Bevel Gear Tooth</b> ..	<b>9-13</b>	<b>10.16</b>	<b>Arrangements of Worm Gear Reducer</b> .....
9.9.1	Load-Stress Factor ( $K$ ).....	9-14	<b>10.17</b>	<b>List of Formulae</b> .....
<b>9.10</b>	<b>Effective Load on Straight Bevel Gear Tooth</b> ..	<b>9-14</b>	<b>Chapter 11 : Speed Gear Box</b>	
9.10.1	Theoretical Tangential Force ( $F_t$ ).....	9-14	<b>11-1 to 11-46</b>	
9.10.2	Maximum Tangential Force ( $F_{max}$ ).....	9-15	<b>11.1</b>	<b>Need of Multi-Speed Gear Box in Machine Tools</b> .....
9.10.3	Methods of Estimation of Dynamic Load and Effective Load on Straight Bevel Gear Tooth.....	9-15		<b>11-2</b>
<b>9.11</b>	<b>Safety of Bevel Gear Pair</b> .....	<b>9-17</b>		
<b>9.12</b>	<b>List of Formulae</b> .....	<b>9-28</b>		



<b>11.2</b>	<b>Basic Considerations in Design of Multi-Speed Gear Box.....</b>	<b>11-2</b>	<b>11.14</b>	<b>List of Formulae .....</b>	<b>11-45</b>
<b>11.3</b>	<b>Laws of Stepped Regulation of Speeds in Multi-Speed Gear Box.....</b>	<b>11-3</b>	<b>Chapter 12 : Design of Mechanisms 12-1 to 12-63</b>		
11.3.1	Comparison of Laws of Stepped Regulation of Speeds in Multi-Speed Gear Box .....	11-5	<b>12.1</b>	<b>Introduction .....</b>	<b>12-2</b>
<b>11.4</b>	<b>Advantages of Geometric Progression .....</b>	<b>11-6</b>	<b>12.2</b>	<b>Valve Gear Mechanism .....</b>	<b>12-2</b>
<b>11.5</b>	<b>Selection of Geometric Progression Ratio in Multi-Speed Gear Box.....</b>	<b>11-7</b>	12.2.1	Valve .....	12-4
11.5.1	Geometric Progression Ratio .....	11-8	12.2.2	Valve Spring .....	12-7
11.5.2	Effect of Geometric Progression Ratio .....	11-8	12.2.3	Rocker Arm .....	12-9
11.5.3	Standard Values of Geometric Progression Ratio ( $\phi$ ) .....	11-8	12.2.4	Tappet .....	12-14
<b>11.6</b>	<b>Parameters in Kinematic Design of Multi-Speed Gear Box.....</b>	<b>11-9</b>	12.2.5	Push Rod .....	12-14
<b>11.7</b>	<b>Kinematic Diagram (Gearing Diagram) of Gear Box .....</b>	<b>11-11</b>	12.2.6	Cam and Follower .....	12-15
<b>11.8</b>	<b>Structural Formulae .....</b>	<b>11-11</b>	<b>12.3</b>	<b>Classification of Material Handling Equipment.....</b>	<b>12-28</b>
11.8.1	Illustrative Example of Structural Formulae .....	11-12	12.3.1	Hoisting Equipment.....	12-28
11.8.2	Transmission Range of a Stage (Transmission Group) .....	11-13	12.3.2	Conveyors (Conveying Equipment).....	12-29
<b>11.9</b>	<b>Structure Diagrams.....</b>	<b>11-13</b>	12.3.3	Surface and Overhead Equipment.....	12-29
11.9.1	Procedure for Constructing Structure Diagram .....	11-13	<b>12.4</b>	<b>Components of EOT Crane .....</b>	<b>12-30</b>
11.9.2	Examples of Structure Diagram .....	11-14	<b>12.5</b>	<b>Crane Hook Assembly with Pulleys.....</b>	<b>12-31</b>
11.9.3	Features of Structure Diagrams .....	11-14	12.5.1	Crane Hook .....	12-32
11.9.4	Types of Structure Diagrams .....	11-15	12.5.2	Thrust Bearing for Hook .....	12-36
11.9.5	Selection of Optimum Structure Diagram .....	11-15	12.5.3	Nut for Hook .....	12-36
<b>11.10</b>	<b>Speed Diagrams and Ray Diagrams.....</b>	<b>11-17</b>	12.5.4	Cross-Piece for Hook .....	12-37
11.10.1	Procedure for Constructing Speed Diagrams .....	11-17	12.5.5	Pulley Axle (Cross-Piece for Pulleys) .....	12-38
11.10.2	Features of Speed Diagrams .....	11-18	12.5.6	Pulley Bearings .....	12-38
11.10.3	Selection of Optimum Speed Diagrams .....	11-18	12.5.7	Shackle Plates .....	12-38
11.10.4	Comparison between Structure Diagram and Speed Diagrams .....	11-18	<b>12.6</b>	<b>Pulley System.....</b>	<b>12-45</b>
<b>11.11</b>	<b>General Guidelines in Developing Kinematic Diagram (Gearing Diagram) for Multi-Speed Gear Box.....</b>	<b>11-19</b>	<b>12.7</b>	<b>Wire Ropes.....</b>	<b>12-47</b>
<b>11.12</b>	<b>Procedure for Kinematic Design of Multi-Speed Gear Box for Machine Tools .....</b>	<b>11-21</b>	12.7.1	Construction of Wire Rope .....	12-47
<b>11.13</b>	<b>Deviation Diagram for Multi-Speed Gear Box .....</b>	<b>11-23</b>	12.7.2	Designation of Wire Rope .....	12-47
			12.7.3	Applications of Wire Rope .....	12-48
			12.7.4	Lay of Wire Ropes .....	12-48
			12.7.5	Data for Wire Ropes .....	12-48
			12.7.6	Modes of Failures of Wire Rope .....	12-50
			12.7.7	Static Failure Due to Tensile Stress .....	12-50
			12.7.8	Fatigue Failure Due to Bearing Pressure .....	12-51
			12.7.9	Factor of Safety for Wire Ropes .....	12-52
			12.7.10	Summary of Stresses in Wire Ropes .....	12-52
			12.7.11	Selection of Wire Ropes .....	12-53
			<b>12.8</b>	<b>List of Formulae .....</b>	<b>12-59</b>